# IPI In-Place Inclinometer

## **NEW & IMPROVED**

20% Smaller diameter sensor 38% Lighter Same trusted performance Integrated connectors for rapid installation 316 stainless steel construction Sensor combined with rod

# Compatible with

- Existing installs
- Geosense IPI-X automated extensometer
- Worldsensing digital node
- 70mm & 85mm casings







#### In-Place Inclinometer

#### Overview





The Geosense® In-Place Inclinometer System (IPI) measures tilt and is used to calculate rotation and/or displacement in a vertical, inclined, or horizontal orientation. It is available with either Uniaxial or Biaxial sensors and as a rigid rod or wire rope system.

It consists of a series of wheeled sensors of varying lengths, connected together and set at the required depths within the inclinometer casing.

This rigid rod system (IPI-RR) has specially-designed connections which link the sensors, allowing them to move independently to each other without influencing those above or below. This provides a profile of displacement over the complete length of the installation. The sensor gauge lengths can be varied to suit individual requirements. For example, more sensors can be concentrated in areas where movement is expected.

The wire rope system (IPI-WR) is designed for use where only specific zones are of interest rather than the profile of the entire borehole. In this system, sensors are linked with a wire rope rather than rods.

In both systems, a digital BUS runs the length of the chain of connected sensors eliminating the need for a separate cable for each sensor. A specially-designed signal cable connection not only eliminates the need for external cables and connectors but ensures highly watertight joints and full EMC screening.

In-place inclinometers are typically used for safety critical applications where 'real time' monitoring and early warning is required in order to protect life and valuable assets. They are easy to automate using data acquisition systems and GeoAxiom Vista software.

#### **APPLICATIONS**

Dams & embankments

Retaining walls & deep excavations

Slopes & embankments

Tunnels & shafts

**Bridges** 

Ground improvement

#### **USED TO MONITOR**

Lateral displacement of soil or rock

Lateral displacement of diaphragm walls

Lateral displacement of retaining walls

Lateral displacement of dam cores

Downstream face of rock filled dams

Settlement & heave under tanks

#### **FEATURES**

EMC compliant to EN 61326-1:2013

Uniaxial & biaxial options

High accuracy and resolution

Quick & easy to install

Proven high quality MEMS sensors

Single cable RS-485 digital BUS system

Stainless steel construction

Variable gauge lengths

IP68 (20 bar) rated





# Specifications

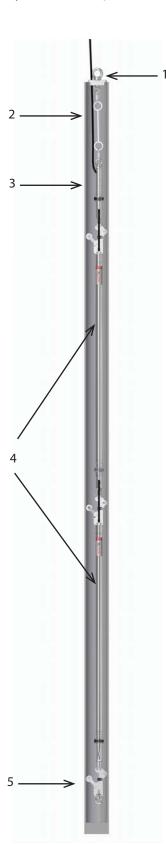
#### **MODELS**

Orientation	Range	Uniaxial	Biaxial
Vertical	±15° from vertical	IPI-V-1	IPI-V-2
Inclined	±15° from 45°	IPI-I-1	IPI-I-2
Horizontal	±15° from horizontal	IPI-H-1	IPI-H-2
PERFORMANCE <sup>1</sup>			
Accuracy <sup>2</sup>	$\pm 0.004^{\circ}$ ( $\pm 13.5$ arc sec, $\pm 0.07$ mm/m) $\pm 0.0125\%$ FS		
Resolution	0.0005° (2 arc sec, 0.01 mm/m) 0.0017% FS		
Repeatability	$\pm 0.002^{\circ}$ ( $\pm 7.2$ arc sec, $\pm 0.037$ mm/m) $\pm 0.007\%$ FS		
Temperature sensor range	-40 to +85℃		
Temperature sensor accuracy	±1°C		
Operating temperature	-40 to +85°C		
Thermal stability	±0.005% FS/°C		
ELECTRICAL			
Supply input	8-15VDC		
Output signal	RS-485 Digital BUS		
Output unit	Sine of angle		
Sensor Type	MEMS		
PHYSICAL			
Sensor diameter	25mm		
Sensor weights	0.9kg (0.5m) , 1.3kg (1.0m), 1.8kg (1.5m), 2.3kg (2.0m), 2.7kg (2.5m), 3.2kg (3.0m)		
Compatible casing sizes	70-85mm		
Sensor gauge lengths	0.5m, 1.0m, 1.5m, 2.0m, 2.5m, 3.0m		
Enclosure rating	IP68 (20 bar)		
MATERIALS			
Sensor body	316 stainless steel		
Wheels	Heat-treated 17/4 stainless steel		
O-rings	Viton <sup>®</sup>		
EXTENSION CABLE (If required,	to extend from IPI top fly lead assen	nbly to data logger)	
Construction	2 x twisted pair, braided, PUR sheath		
Туре	Type 800 - multi-core with braid		
Diameter	8mm		
4			

<sup>&</sup>lt;sup>1</sup> Results under laboratory conditions <sup>2</sup> Using 3rd order polynomial

### System Components - Rigid Rod





#### **SECURITY COVERS**

A range of special covers placed over the top of the IPI installation for protection.

#### 1-TOP HANGER

Used to suspend the complete IPI string. Placed on the top of the 70mm inclinometer casing. Weight 0.3kg

#### **INSTALLATION FORK**

Used to support the IPI string during installation. It fits into two slots on top of the IPI sensor and is placed on top of the inclinometer casing.

#### 2 - WIRE HANGER EXTENSION

A 3mm wire suspension rope used to position the first sensor at the required depth and is connected to the top collar hanger and the IPI top fly lead assembly. Available either as pre-assembled lengths (1, 2, 3, 4m) or supplied as site adjustable. Weight 0.05kg/m

#### 3 - IPI TOP FLY LEAD ASSEMBLY

A universal component which acts as top suspension adaptor and cable connector. Fitted as standard with 4.5m of digital BUS cable for connection to a readout or data logger. Other cable lengths available on request. Weight 0.5kg

#### 4 - IN-PLACE INCLINOMETER PROBE (IPI - RR)

Instrument fitted with one (Uniaxial) or two (Biaxial) MEMS sensors. It is mounted within a watertight stainless steel tube fitted with two wheel sets that run in the internal grooves of inclinometer casing. One set has a fixed wheel and the other is sprung loaded. Specially designed quick connecting fittings on each end, together with an integral internal signal cable. Available in 0.5m, 1m, 1.5m, 2m, 2.5m & 3m gauge lengths. The output from the sensors is digital RS-485 BUS so that several IPIs can be connected together on one single cable.

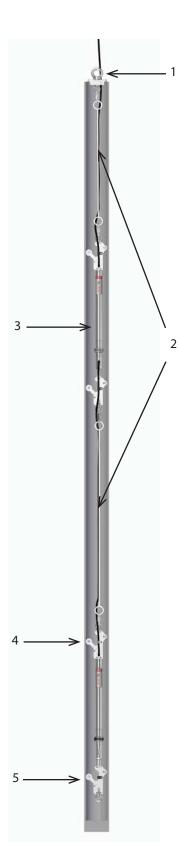
Weights: 0.9kg (0.5m) , 1.3kg (1.0m), 1.8kg (1.5m), 2.3kg (2.0m), 2.7kg (2.5m), 3.2kg (3.0m)

#### 5 - BOTTOM WHEEL/TERMINATION ASSEMBLY

Fitted with a rigid joint, the bottom wheel assembly acts as the base reference from which all other readings are taken. It is fitted with an integral end termination resistor which is required at the end of the RS-485 string. Fitted with an eye bolt for support rope. Weight 0.5kg.

## System Components - Wire Rope





#### **SECURITY COVERS**

A range of special covers placed over the top of the IPI installation for protection.

#### 1 - TOP HANGER

Used to suspend the complete IPI string. Placed on the top of the 70mm inclinometer casing. Weight 0.3kg

#### **INSTALLATION FORK**

Used to support the IPI string during installation. It fits into two slots on top of the IPI sensor and is placed on top of the inclinometer casing.

#### 2 - WIRE HANGER EXTENSIONS

A 3mm wire suspension rope used to suspend and connect each IPI-WR sensor. Available either as pre-assembled lengths (1, 2, 3, 4m) or supplied as site adjustable. Weight 0.05kg/m

#### 3 - IN-PLACE INCLINOMETER (IPI -WR) TOP SENSOR

Instrument fitted with one (Uniaxial) or two (Biaxial) MEMS sensors which is placed at the top of the system from which all other sensors are suspended. It is mounted within a watertight stainless steel tube fitted with two wheel sets that run in the internal grooves of inclinometer casing. One set has a fixed wheel and the other is sprung loaded. The output from the sensors is digital RS-485 BUS so that several IPIs can be connected together on one single cable. Weight 0.9kg

#### 4 - IN-PLACE INCLINOMETER (IPI -WR) SENSOR

Instrument fitted with one (Uniaxial) or two (Biaxial) MEMS sensors. It is mounted within a watertight stainless steel tube fitted with two wheel sets that run in the internal grooves of inclinometer casing. One set has a fixed wheel and the other is sprung loaded. The output from the sensors is digital RS-485 BUS so that several IPIs can be connected together on one single cable. Weight 0.9kg

#### 5 - BOTTOM WHEEL/TERMINATION ASSEMBLY

Fitted with a rigid joint, the bottom wheel assembly acts as the base reference from which all other readings are taken. It is fitted with an integral end termination resistor which is required at the end of the RS-485 string. Fitted with an eye bolt for support rope. Weight 0.5kg

## Accessories & Ordering Information

#### **DATA ACQUISITION**

GeoLogger CR Series (Pic 1) – Specification will vary.

**WI-SOS 480 Digital Node** (Pic 2) - Wireless digital node that can be connected to a maximum of 30 IPI sensors.

**RS-485 to RS-232 Interface** (Pic 3) - Enables digital RS-485 sensors to be used with Campbell Scientific loggers .

10" Windows Tablet - Manual data display.

#### **SOFTWARE**

**GeoAxiom** (Pic 4) – Software which provides data handling, storage, visualisation, alarms, reporting and web-based access. specification will vary according to project requirement.

**G-TILT** - Data display software for use with Windows Tablet.

#### **ELECTRICAL**

Extension Cable Type - 800/TP/04/050/PUR/GY/8.0

**End of line resistor** 

**EMC Splice Kit** 







# ORDERING INFORMATION Number of installations

Depth to first & last sensor

Sensor spacing per installation

Casing diameter

Safety support rope

Data acquisition type

Data visualisation

**Extension Cable** 







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